

HRTEM Unveiling In-situ Crystallization of Cu-Zr Glassy Thin Film obtained by Magnetron Sputtering

C.R.M. Afonso ^{1,*}, E. Joanni ², J. Bettini ³, C.S. Kiminami¹

¹ Department of Materials Engineering (DEMa), Universidade Federal de São Carlos (UFSCar), Rod. Washington Luís, km 235, 13565-905, São Carlos – SP, Brazil

² Center for Information Technology Renato Archer (CTI), Rod. Dom Pedro I – km 144, 13069-901, Campinas – SP, Brazil

³ Brazilian Nanotechnology National Laboratory (LNano/CNPEM), Rua Giuseppe Máximo Scolfaro 10000, 13083-100, Campinas – SP, Brazil

*corresponding author: conrado@ufscar.br

Amorphous and nanocrystalline thin films can improve surface properties of materials and corrosion resistance through significant improvements in its properties. Metallic thin films can be obtained through techniques such as co-condensation by means of thermal evaporation in high vacuum atmosphere or ion-magnetron sputtering, which is widely used for synthesis of amorphous metallic thin films. The amorphous alloys thin film are generally called as thin film metallic glasses (TFMG), Because of excellent three-dimension forming ability, good corrosion resistance, and mechanical properties, compared to conventional crystalline film counterparts, TFMGs are suitable for MEMS applications, such as conical spring linear micro-actuators and nano-device applications. Amorphous (ATF) and glassy thin films (GTF) Cu-Zr binary systems were deposited (30 nm and 1 micron thickness films) by RF and DC Magnetron Sputtering onto Si substrates (10x10x1mm³) and were characterized by X-ray diffraction (XRD), differential scanning calorimetry (DSC), atomic force microscopy (AFM), scanning (SEM) and transmission electron microscopy (TEM) and subjected to nanohardness measurements. Glassy thin films (GTF) were obtained for Cu₅₀Zr₅₀, Cu₆₄Zr₃₆ and Zr₆₄Cu₃₆ (at%) alloys, showing only broad amorphous halo in the XRD patterns, granular growth morphology analyzed by SEM and AFM. Depending on dose and energy of the electrons in the incident beam, the crystallization can occur by atomic displacement events [2]. Usually crystallization of amorphous and bulk metallic glasses takes place upon heating by thermal annealing at crystallization temperature (T_x) of the alloy. In the present study, T_x is around 450°C for Cu₅₀Zr₅₀ (at%) alloy, which is much higher than the expected from the electron beam heating of the samples inside TEM [Ref?!?].

[1] C.J. Chen, J.C. Huang, H.S. Chou, Y.H. Lai, L.W. Chang, X.H. Dua, J.P. Chu, T.G. Nieh, *Journal of Alloys and Compounds* 483 (2009) 337–340.

[2] O. Tengstrand, N. Nedfors, M. Andersson, J. Lu, U. Jansson, A. Flink, P. Eklund and L. Hultman, Model for electron-beam-induced crystallization of amorphous Me-Si-C (Me = Nb or Zr) thin films. *J.Mater. Res*, 2014.