

MICROWAVE AND SPARK PLASMA SINTERING OF NANOSTRUCTURED PMN-PT/Fe₂CoO₄

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Although biphasic nanostructured PMN-PT/Fe₂CoO₄ composites are important candidate materials for application mainly in electromagnetic sensors, microwave devices and nonvolatile memories, very few reports have focused on microwave and spark plasma processing of PMN-PT/Fe₂CoO₄. In this work, (1-x)PMN-PT/(x)Fe₂CoO₄, where 0.2 ≤ x ≤ 0.5 mol, was processed by microwave and spark plasma sintering techniques, and comparisons were made of the samples' microstructures and properties. The microwave-processed samples were sintered for 10 min at 900°C and 950°C. Microwave sintering was found to yield homogenous ceramic composites with density comparable to that obtained by spark plasma sintering. Spark plasma sintering for 10 min at 800°C and 850°C, respectively, yielded highly dense (98-99%) PMN-PT/Fe₂CoO₄, while microwave sintering yielded PMN-PT/Fe₂CoO₄ with maximum relative densities of 93-97%. In microwave sintered samples, the magnetoelectric properties increased along with increasing content of up to x=3 in Fe₂CoO₄, reaching a value of 8.2 mV/cmOe. Conversely, as grain size decreased, the spark plasma sintered samples showed declining magnetoelectric properties, which reached a value of 6.6 mV/cmOe.